ROBBIALAC SUPER GLOSS SYNTHETIC ENAMEL





PRODUCT DESCRIPTION

Robbialac Super Gloss Synthetic Enamel is a premium quality Synthetic Enamel formulated from high-quality alkyd resin to retain its gloss and film integrity in the face of extreme climatic variations. Its excellent weather ability makes it ideal for rolling stock like railway coaches, buses, lorries, oil tankers as well as for doors, windows, signboards and hoardings. It is equally versatile for interior applications like furniture, fixtures and various other domestic articles.







PHOTO DR



LONG LASTING PERFORMANCE



SUPER GLOSS



LEAD FREE & ENVIRONMENT FRIENDLY



PRODUCT INFORMATION

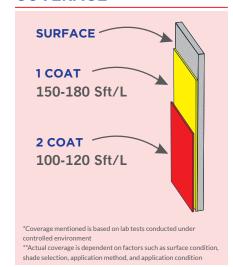
PACK SIZES



AVAILABLE SHADES



COVERAGE



UNIQUE FEATURE





SURFACE PREPARATION





Metals



Wood



Plaster



And various other surfaces



Method

Remove grease, oil and other contaminants. Then remove surface rust and other corrosive material by using suitable device /chemicals.

 $\textbf{For Ferrous surface:} \ \mathsf{Robbialac} \ \mathsf{Red} \ \mathsf{Oxide} \ \mathsf{Primer}, \ \mathsf{Robbialac} \ \mathsf{Zinc} \ \mathsf{Phosphate} \ \mathsf{Primer}.$

 $\textbf{For Galvanized Steel:} \ \textbf{Robbialac Zinc Phosphate Primer}, preferably \ \textbf{Jensolin Wash Primer}.$

For Wood: Innova IV PU Clear Sealer & Autocoat Primer Surfacer.

For Plaster: Robbialac Plastron Sealer.

Berger offers a complete range of surface treatment solutions, please call 08000-123456 or visit your nearest Berger Experience Zone for more information.

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METHOD OF APPLICATION



- Clean the surface off of oil, grease and dirt using Robiallac Thinner T-6. Rub the surface with a clean cloth and dry.
- Sand the surface off of old paint, rust and fiber using 180-grade sandpaper. Then clean the surface using Robiallac Thinner T-6.



Apply Robiallac A.C. Red Oxide or Zinc Phosphate Primer. Wait for 24 hours before applying finishing coat.



First apply wash primer and then Robiallac Red Oxide primer or Zinc Phosphate primer over it. Wait for 24 hours before applying the finishing coat



- The outer area of the plastered surface has to be hard and properly cured. Sand and remove the loose paint layer, dust, grease, chalk, algae and mold
- Fill up any broken part of the wall using Berger Wall Putty, dry for 6-8 hours. Polish with 180-grade sandpaper
- Apply one coat plastron sealer properly.
 Dry for 12-18 hours
- Apply one coat Robiallac Synthetic Undercoat White and wait for 24 hours before applying finishing coat



- Fill up any hole or crack with putty and polish with sandpaper
- Apply one coat of Autocoat Surfacer as a primer and wait 12-18 hours to dry
- Apply one coat of Robiallac Auto Coat Surfacer White
- Wait 24 for hours before applying finishing coat



• Dilute Robiallac Synthetic Enamel mixing Robiallac Thinner T-6 (brush 8-10%, spray 15-20%). Wait for at least 18 hours after the first coat to apply the second coat

Caution: Avoid painting during excessive rain or damp weather. For best results use the product within 12 months from manufacturing date.

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MIXING RATIOS



For Brush - 08% - 10% For Spray - 08% - 10%

📮 ADDITIONAL INFORMATION

- Use the thinned material within 12 hours
- Do not retain the thinned material beyond the recommended time
- Do not stretch material beyond recommended coverage
- Thinning ratio: (8% 10%)

RECOMMENDED UNDERCOATS







PRODUCT SPECIFICATION



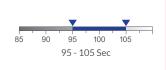
5000+*

*Currently available through Berger Color Bank

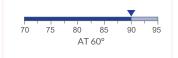


03 Hour 04 Hour 05 Hour 06











FILM THICKNESS

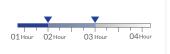
30 - 40 μ/Coat













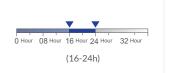


In sealed container kept in cool & dry place



420 – 460 (gm/Liter)





*Please refer to MSDS for safety information

The above information is given to the best of our knowledge based on laboratory tests and practical experience. However, since we cannot anticipate or control the many conditions under which our products may be applied, we can only guarantee the quality of the product itself. We reserve the right to alter the given data without prior notice. Covering capacity is indicated based on results obtained on a prepared smooth surface.



